## **Car Key Master Instructions**

I. Product Introduction	
1. Features1	
2. Applicable Vehicles	
II. Hardware	
1. Car Key Master Device	
2. Adapters	
III. Installation and Payment	
1. Download Installation Program	
2. Payment	
IV. Operation Examples	
1. Mercedes Benz	
2. BMW	
3. Programmer	
V. Appendix	
Appendix 1: The Difference between U disk Install-free Green Version and	ł
CD-ROM Version	
Appendix 2: Payment	
Appendix 3: Management Center	
Appendix 4: Software Installation Environment	
Appendix 5: Chip Dismantling and Soldering24	
Appendix 6: The Ways of Identifying the Pin Order	

#### I. Product Introduction

#### 1. Features

- **z** For BMW & BENZ and more vehicles in the coming future;
- **z** Both PC and handset models for your choice.
- **Z** Multi-functions: Integrate functions such as key information reading, data calculating, key Programming, and is applicable to both old and new models.
- **z** Easy operation: Graphical workflow will make it easy for your operation.
   What's more, our Car Key Master can be operated via OBD socket, CAN or
   K-Line on many models without disassembly.
- z Innovative Payment Methods --- Pay as you go!
- Z High security of G3 platform: Besides USB communication and online update, our G3 (the third generation) platform is especially featured by its high security: hardware anti-cracking and software anti-copying, adopting IDEA (International Data Encryption Algorithm) for registration, upgrade and payment.
- z Brand-new keys: We will cooperate with German technology, and launch the brand-new keys for all the BMW and Mercedes Benz. At that time, you can get rid of the key shortage and no need to use any renovated second-hand keys.

#### **2**、 Applicable Vehicles

#### 2.1. Mercedes Benz

Benz S CLASS (W140 W220) Benz CL CLASS (W215) Benz SL CLASS (R230) Benz E CLASS (W210 W211) Benz CLK CLASS (R230) Benz CLS CLASS (W219) Benz C CLASS (W202 W203) Benz ML CLASS (W163)

#### 2.2. BMW

Old BMW (EWS2.EWS3.EWS4) BMW 1/3/5/6 (E87.E90.E91.E92.E60.E61.E63.E64) series white shell CAS 2 BMW 1/3/5/6/X (E87.E90.E91.E92.E60.E61.E63.E64.E70.E71) series black shell CAS 2 BMW 1/3/5/6/X (E87.E90.E91.E92.E60.E61.E63.E64.E70.E71) series black shell CAS 3

BMW 7 series E66 CAS 2005- CAS 2

## II. Hardware

## 1. Car Key Master Device

Car Key Master PC set



## 2. Adapter list

Picture	Name	Available (Please note software provided chassis number)
	OBP	Store, read, write and modify data by welding 93,24,25 / 95 series chips
	ICP	<ol> <li>Store, read, write, and modify non-encrypted Motorola CPU memory</li> <li>2 93 25/95 series Chip Bonding, store, read,</li> </ol>
9S12	9S12	1. W220 EIS 912DG128/0K50E (9-112) 2. W220 EIS 912DG128A/3K91D (9-112) 3. W220 EIS 912DC128A/3K91D (9-112) 4. W220 EIS 9S12DG128/1L85D (9S80) 5. W215 EIS 912DG128/0K50E ( 9-112) 6. W215 EIS 912DG128A/3K91D (9-112) 7. W21 EIS 912DC128A/3K91D (9-112) 8. W215 EIS 9S12DG128/0K50E ( 9-112) 10. R320 EIS 912DG128/0K50E ( 9-112) 11. R320 EIS 912DG128/3K91D ( 9-112) 12. R320 EIS 912DG128/0K50E ( 9-112) 13. W211 EIS 912DG128/0K50E ( 9-112) 14. W211 EIS 912DG128/3K91D ( 9-112) 15. W211 EIS 912DG128/3K91D ( 9-112) 16. W211 EIS 912DG128/3K91D ( 9-112) 17. W209 EIS 912DG128/0K50E ( 9-112) 18. W209 EIS 912DG128/0K50E ( 9-112) 19.W209 EIS 912DG128/3K91D ( 9-112) 20. W209 EIS 912DG128/0K50E ( 9-112) 20. W209 EIS 912DG128/0K50E ( 9-112) 20. W209 EIS 912DG128/3K91D ( 9-112) 20. W209 EIS 912DG128/0K50E ( 9-112) 20. W209 EIS 912DG128/0K50E ( 9-112) 21. W219 EIS 912DG128/0K50E ( 9-112) 22. W219 EIS 912DG128/3K91D ( 9-112) 23. W219 EIS 912DG128/3K91D ( 9-112) 24. W219 EIS 912DG128/1L85D (9S80) 25. Old BMW EWS4

ГТ		
		26.CAS1 7 series 912DG128A(3K91D)9-
		112
		27. CAS1 7 series 912DG128(0K50E)9-112
		28. CAS2 X5(E70)9S12DG256
		29. CAS2 1 series white shell 9S12DG256
		30. CAS2 1 series black shell 9S12DG256
		31. CAS2 3 series white shell 9S12DG256
		32. CAS2 3 series black shell 9S12DG256
		33. CAS2 5 series white shell 9S12DG256
		34. CAS2 5 series black shell 9S12DG256
		35. CAS2 6 series white shell 9S12DG256
		36. CAS2 6 series black shell 9S12DG256
		1. W220 EIS (08AZ60/1J35D) EIS
		08AS60/4J74Y )
	W20	2. W215 EIS (08AZ60/1J35D) EIS
W2032W220	<b>a</b> /	(08AS60/4J74Y)
	3/	3. R230 EIS (08AZ60/1J35D) EIS
	W22	(08AS60/4J74Y)
		4. C Class W203 EIS (08AZ60/1J35D)
		1. S Class W140 DAS IMMO ECU 05X32
		(0D69J)
		2. S Class W140 DAS IMMO ECU
		05X32 (0D53J/0D62J)
		3. S Class W220 EIS ignition module
		05X32(1D69J)
мстол-гиск	MC705-	4. CLK Class W208 EIS ignition module
	NIC /03-	05X32(1D69J)
	PR	5. C Class W202 EIS ignition module
	OG	05X32(1D69J)
	00	6. E Class W210 EIS ignition module
		05X32(1D69J)
		7. ML Class W163 AAM
		05X32(G47V/1D69J)
i contra i		
ж711- <del>7</del> 9Х 	MC711-	Old BMW
	<b>-</b> -	EWS2(2D47J \ 0D46J)
	PR	EWS3 ( 2D47J 、
		0D46J)

	NEC KEY	Mercedes Benz S, C, E, SL, CL, CLK and CLS Class key
· 705E6适配器 · · · · · · · · · · · · · · · · · · ·	705E6	1. MOTOROLA key chip         2. E Class W210 ESL (05E6/G72A)         3. E Class W211 ESL (05E6/0F82B)         4. CLK Class W208       ESL (05E6/G72A)         5. CLK Class W209       ESL (05E6/0F82B)         6. CLS Class W219       ESL
	K&CAN	New BMW1. CAS2 X5(E70)9S12DG2562. CAS2 1series white shell 9S12DG2563. CAS2 1series black shell 9S12DG2564. CAS2 3 series white shell 9S12DG2565. CAS2 3 series black shell 9S12DG2566. CAS2 5 series white shell 9S12DG2567. CAS2 5 series black shell 9S12DG2568. CAS2 6 series white shell 9S12DG2569. CAS2 6 series black shell 9S12DG25610. 7 series (E66)9S12DG25611. CAS3 X5(E70) 9S12XDP51212. CAS3 X6(E71) 9S12XDP51213. CAS3 1 series 9S12XDP51214. CAS3 3 series 9S12XDP51215. CAS3 6 series 9S12XDP51216. CAS3 6 series 9S12XDP51217. E Class W210 ESL (05E6/G72A)2. E Class W211 ESL (05E6/0F82B)3. CLK Class W2084. CLK Class W2094. CLK Class W2095. CLS Class W2195. CLS Class W2195. CLS Class W2195. CLS Class W219

CAS OBD II	BMW 7 series E65 before 2006
NXP	New BMW Key Chip: 7936、7941、7942、 7943、 7944、7945、7946、7947、7952、7961
ES L	<ol> <li>MOTOROLA Key Chip</li> <li>E Class W210 ESL (05E6/G72A)</li> <li>E Class W211 ESL (05E6/0F82B)</li> <li>CLK Class W208 ESL (05E6/0F82B)</li> <li>CLS Class W209 ESL (05E6/0F82B)</li> <li>CLS Class W202ESL (05E6/0F82B)</li> <li>C Class W202ESL (05E6/0F82B)</li> <li>C Class W203ESL (05E6/0F82B)</li> </ol>
29FXX	Old Mercedes Benz Chip
BMW CAS OBD	BMW 7 series E65 before 2006

#### **III.** Installation and Payment

Double-click **WHKeyMaster-1.O-CN.exe** to install the Car Key Master software according to the guide. After completing the installation, the Client---"Car Key

Master" icon will generate on computer desktop automatically,

as shown in Figure 1. (Here we show the CD-ROM version. As

to the U disk install-free Green version, please refer to Appendix 1 in Page 21).

In the first running, you have to first download the hardware program and

recharge the equipment. The steps are as follows:

#### **1. Download Installation Program**

- ① Open the Client, the interface will show as Figure 2.
- 2 Connect the car key master device.
- ③ Input the four letters and numbers which showing on the right. (Letters are not case-sensitive).
- ④ Click "OK" to the next step.
- (5) After completing the device verification, the interface will show as Figure 3, it means that the file is downloading. If the device has been activated successfully, the program will also be downloaded automatically.





Figure 3



Figure 1

<sup>(6)</sup> When finish downloading, it will transfer to the recharge interface automatically.

#### 2. Payment

As to the detailed recharge method, please refer to Appendix 4 in Page 23. (If you have already paid for the permanent authorization, you need not buy the tokens.) After recharging, you should restart the car

Basic Information		
Basic Information		
Remaining tokens:	312Token	
BIDS Info:		
Veniion	0001	
tapol Vession	0001	
Management Program Info:		
Version.	0001	
Kacol Vession	1000	
Device ID:	629801 1F00000065	
<b>√</b> αK	Cancel	
	Figure4	

key master software. You will see the information dialog box as Figure 4. Click "Ok" to go into the home page, "Cancel" to exit.



#### **Car Key Master Homepage**

## **IV.** Operation Examples

## 1. Mercedes-Benz

Click "Mercedes-Benz Series"  $\rightarrow$  "S Class W220", you will see the key

operations step by step (Figure 6).

Bens Sories	DAS Anti-thet Computer 06/32 (0) DAS Anti-thet Computer 06/32 (0) 9229 Changes of (Piece of ope	063,40062,1)		
Progresser	First: 838 05X32/1D68J 08A250/1J350 08A250/4J74Y 912DG128.0K50E 912DG128A/3K91D 912DC128A/3K91D 912DC128A/3K91D 9512DG128/1L85D(9512) 9512DG128/1L85D(9512)	Second: 1909 11E944E288 5P08495040	Third: 258 53055	Fourth: Key Briting MOTOROLA NEC

Figure 6

## Step 1: EIS

Click "05X32/1D69J", remove the two CPU which are shown as Figure 7 and solder them to the solder board (The two CPU should be marked separately



Figure 7

avoid of mixing), then click "Local Operation" to next step, and click "Back" to the previous interface.

There are three statuses of reading chip data when you click "Local Operation".

Device is in power	Link the target board
Operation Time Limit(s)	Operation Time Limit(s) 1794
Read d	evice data
-State	
Operati	on Time Limit (s) 1800

Figure8

Please "Save" the data after

finish data reading.

The interface as Figure 9 shows



EIS info and key usage (the keys in red have been used), no matter you save the data or not. You can choose the needed keys in the "Select Keys" interface.

Figure 9

Choose "Key 8" and click "Write Data" → "OK" → "Back" to finish Step 1.

#### Step 2: DME

This step is based on the data of Step 1. Click "5P08/95040" →

find out the 8-pin chip

from the engine computer \_\_\_\_ solder the chip on OBP adapter

Click "Local Operation" to read chip data  $\longrightarrow$  "Save data"  $\longrightarrow$  "OK", then the interface as Figure 11 will pop up which shows the ECU information, "Write Data" to write data. click When the finished operation interface

shows that processing module is successful, click "OK"  $\longrightarrow$  "Back" to Step 3.

#### Step 3: ESM

Remove the ESM from your car and find out the 8-pin chip 93C56 on the circuit board.



Figure 10

Fa	Nunter: (1126/33/9		
	VIN: WORTINGT AT	114911	
Feel	ay 0 oo: 10701070000	EE/#3342289976912	2070722
197			







Click "93C56", solder the chip on OBP adapter as the picture shows, click "Local Operation" to read chip data, and then "Save Data".



Figure 13

The ESL/ESM info dialog box appears as Figure 14 after saving data.

Click "Write Data" to write data. When the interface notes that processing module is successful, click "Back" to the last step.



Figure 14

#### **Step 4: Key Programming**





This step is based on the data of Step 1. Software will prompt correspondingly and write keys according to the key chips you chose before.

Select the key chip "Motorola" — remove the key chip and solder it to the

adapter \_\_\_\_\_ connect to Car Key Master \_\_\_\_\_ "Local Operation" ---->

"Program key 8"(the key we choose in

Step 1)

When finished key Programming, the Account information will pop up to show the token deduction. (Figure 16) Then the key matching is finished

erieren er	and the second se
-	Account information
	11. 19. 19. 19. 19. 19. 19. 19. 19. 19.
-	Urupanal Kewamang Johera
	The deduction values.
	ST oven
-	Bomining Tubian
	DD1*skva
-	
_	
	04
-	
L	Wite Key8 Vite Key85uscess Wite Ley/19
Vrte-kue, successfully,	Operation lis 0



#### **2. BMW**

Take 9S12 Adapter for example:

Click "BMW Series" \_\_\_\_\_ "9S12 Adapter" (Figure 17) \_\_\_\_\_ "X5 (E70) 9S12DG256" (Figure 18) to enter the vehicle interface.

Connect the chips according to the pictures shown (Figure 19), and there are

3 steps.



Figure 19

#### **Step 1: CAS Reading**

Click "CAS Reading"  $\rightarrow$  "Local Operation". If the module is not a permanent license, the Account Information dialog box will pop-up. (Figure 20)

Click "Continue" to go on, you will see the following three states of reading chip data, includes:

Account Information	
License Way	
Token Deduction	
Remaining Tokens	
276Token	
Cost Token SToken	

Device is in power, Link the target board and Read device data (Figure 21).

Figure 20

Device is in power	Link the target board
Operation Taxe Linit(s)	Operation Tire Linit (a) 1794
-State	Time Limit(s) 1800

Figure 21

As Figure 22, the editor displays the completed data and pops up the "Save data" dialog box.





No matter saves the data or not, the interface will show the EIS information and keys usage as Figure 22

Select the corresponding keys as required to operate the chip, such as Key 9. And click "OK" to exit. (Figure 23)



Click "Exit" on the upper middle of the page, and you will see Account Info dialog box that show the tokens you paid for the operation. Click "OK" to go back. (Figure 25)

Select Key		Account Information
Key 1 Used	Key 9	
Key 2 Used	🗖 Key 10	Original Remaining Tokens
Key 3 Used	Key 11	312Token
F Key 4	<b>F</b> Key 12	The deduction values:
🔽 Key 5	🗖 Кеу 13	5Token
F Key 6	🔲 Key 14	Remaining Tokens
F Key 7	F Key 15	307Token
F Key 8	<b>F</b> Key 16	
	ок	ОК
F	igure 24	Figure 25

## **Step 2: Key Programming**

This step is based on the data of Step 1.

Click "Key Programming" to enter the interface as Figure 26. The type of key-chips are listed on this page.

For example, click chip  $7936 \longrightarrow$  "Local Operation" and a dialogue box as Figure 27 will pop-up. Here we select Key 9 for example.



Figure 26

Click "Write key 9", the progress bar will show the relevant operating state. After finishing all keys' Programming, click "Close" to finish this step.



Step 3: CAS ProgrammingConnecting the CAS to Car KeyMaster,click"CASProgramming", and "Exit" whenit is completed (Figure 28).





Reinstall CAS to the car, now the whole matching process is completed.

#### 3. Programmer

#### **3.1 IC Programming**

Click "Programmer" to open function interface (figure 29) and "IC Programming" you will see the all the IC chip models that can be operated by this software (figure 30). Take Chip 24C01 for example:

There are two states of reading chip data when you click "Next", namely Device is in power and Read device data





	Please se	lect the type of	
10	Usual series		
Benz Series	24C01	24C32	
<u>.</u>	24C01A	24C44	
BMW Series	24C02	24C64	
1	24C02A	93006	
Programmer	24C04	93C14	
	24008	93C46	

Figure 30

In the process of Read device data, you can click the menu bar on the top of the interface to select various operations. Please remember to save the data when finish reading. Click "Exit" to go back.

#### **3.2 MCU Programming**

Click "Programmer" to open function interface (Figure 29) and then "MCU Programming", you will see the all the chip types that can be operated by this software (Figure 31). Take Chip CAS3 for example:





Click "Next" you will see the three states of reading chip data, including Device is in power, Link to the target board and Read device data (Figure 33).



Figure 33

The save data dialog box appear when the editor shows finishing data reading. You can choose to save it or not. (Figure 34)

You can click the menu bar on the top of the interface to select various operations to deal with the data when data saved completely.

Click "Exit" you will see Account Information dialog box (Figure 35) which correspond with the window when access to this operation. The window shows how much tokens you have paid for the operation. Click "OK" to go back.

# Figure 35

#### U U

#### Appendix 1: The installation & difference between U-Disk install-free

**V**. Appendix

Green version and CD version.

U-Disk install-free Green version

#### Steps:

1. If it is the first time you use it, please connect the U disk to the computer, and open the U disk, click ATHKeyMaster. exe, it will show the download dialog box as

dela	And In Columb	-		-	9
RFED:	○用P型要目	2	-	* •	
	207-12-07 2007-12-07 2006-02-23 (2009-6-02) (2009-7-0),7 (2009-7-20),	H3 TH5 TH3 IL#3D(15)(2)(2009-8-27)	ns		
	304-6 00:	000000000000000000000000000000000000000	00 2 31 1	G _	(現書成)

Figure 34



Figure 36, click "OK" to operate it.



Figure 36

**2.** Input the four letters and numbers which showing on the right to the code box.

(Letters are not case-sensitive). Click "OK" the step. After to next completing the device revivification, the interface will show as the Figure 37; it that the file means is downloading. When the device is



Figure 37

activated successfully, the program will be downloaded automatically.

When finish downloading, it will transfer to the recharge interface automatically.

CD version: Please refer to III.1 (Page 8)

## **Appendix 2: Payment**

Permanent Authorization: A kind of one-time buyout license

Pre-pay Plan: You should order times for the use of function module by buying tokens. Every time you use the function model, you will spend the equivalent tokens as the fee of the use.

Click "Management" → "Payment" input	
the identifying code, you will see Device	(
Recharge box. (Figure 38)	R
Input the card number, password and the	
validate code, click "OK".	

🖁 Tanxin Tech - Net	work Client 1.0.1.4
Charge	
iD:	
PWD:	
PYND.	
Validate Code: trvv	
Not clear, change or	7 D.V
Mot cear, drange o	ZRVV
OK	
Upgrade file ok	
Remain E-cash: 355 - de	wice Normal
	cs_DeviceLoginRequest
	cs_GetDevInf cs_DeviceLogin
	cs DownloadPatchFlaEist

Figure 38

# Appendix 3: Management center (guide of car key master's icon, mostly for upgrade)

1. Before the upgrade process, please ensure the Car Key Master can be used as

normal and the network is connected. Run the Car Key Master, access "Management Center" and click "Upgrade", the interface as Figure 39 will appear:

transfer and	actor 🗸	Branlus	Styaddress 100.180.195	
Software name Car Key Master	State	Liet up	Ubyada _	



2. Make sure the IP address is the appointed one, and then click"TryAgain", an interface will appear as Figure 40.

pgrade Car Key Ma	ister 💌	Begin( <u>U</u> )	TryAgain 192.168.1.45	
Software name	State	Last up		
Car Key Master				
			c	

**3.** Click "Begin", it will upgrade automatically, when upgrade is



complete, you can close the entire interface. If it reminds "error", please try again. Failed again, please contact us; we will help you to solve the problem as soon as possible.

### **Appendix 4: Software Installation Environment**

Require a computer with Windows 2000, Windows XP, Windows Vista and above.

## **Appendix 5: Chip Disassembling & Soldering**

#### **1. Prepare for soldering**

1) The choice of iron: It should be connected with ground safely. When there is no constant temperature soldering iron, the 20W internal heat-type or 25W external heat-type soldering iron can be OK, but ensure that the former should not exceed 25W, and the latter does not exceed 30W.

2) The choice of flux: Rosin is the best choice. Solder paste will never be

allowed to use in soldering. You should change the rosin immediately when it turns to black.

3) The choice of solder wire: The imported solder wire with low melting point and rosin is the only choice.

#### 2. Chip disassembling

- When unsoldering biserial & straight inserted chip, you can clean out the soldering tin on the pin by disordering gun or disordering wire, please don't draw hard.
- 2) When unsoldering patch or chip, melting more rosin on the two rows of pins, and heat them up until the chip loose completely, then remove it .Please don't pry hard.
- 3) Please do not heat the chip too long, or it will be damaged.
- 4) If there is protection paint on the chip, please heat it up with iron, and scratch gently with a blade or tweezers, then dismantle the chip.
- 5) How to wipe off the protection paint on the circuit board or IC?Before soldering, please heat the layer of protection paint with iron or hot air to 70-80 degrees Celsius, and then peel gently with a word screwdriver.

#### 3. Chip Soldering

- 1) Please do not heat the chip too long, or it will be damaged.
- 2) The iron should be wiped with a damp cloth or soaking sponge to keep it

clean ,because it won't be easy to disordering tin in a state of high-temperature oxidation for a long time.

- The heat conduction should depend on the tin, and it does no good to soldering by the iron head-to-chip hard.
- 4) Don't move or shake the chip before the soldering solidified.
- 5) When soldering, you had better first solder the diagonally pins to fasten the chip, and then do other pins.

#### Appendix 6: the ways of identifying the pin order

- If the chip has nick, pin 1 is on the bottom left corner, and the number of Pins in Count-clockwise direction are 1, 2, 3, 4, 5, 6, 7, and 8.
- If the chip has no nick, but "●", pin 1 is close to "●", and the identification of the others' number is the same as above.
- 3. If the chip has text only, from the text positive, pin 1 is on the bottom left corner, the identification of the others' number is the same as above.

